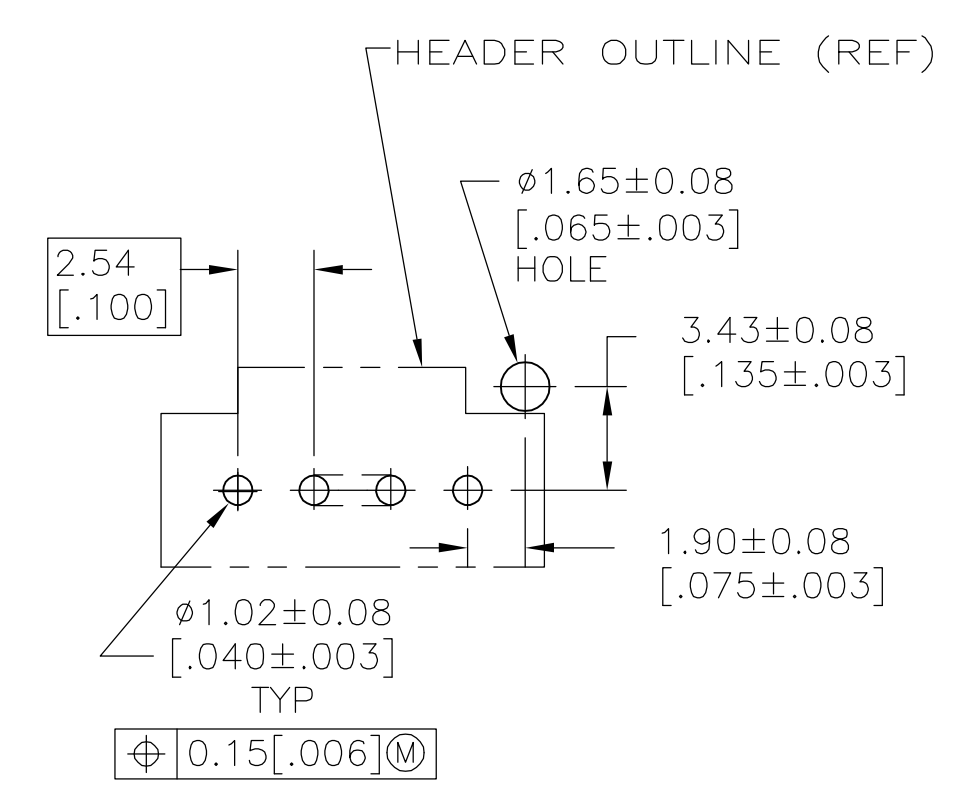
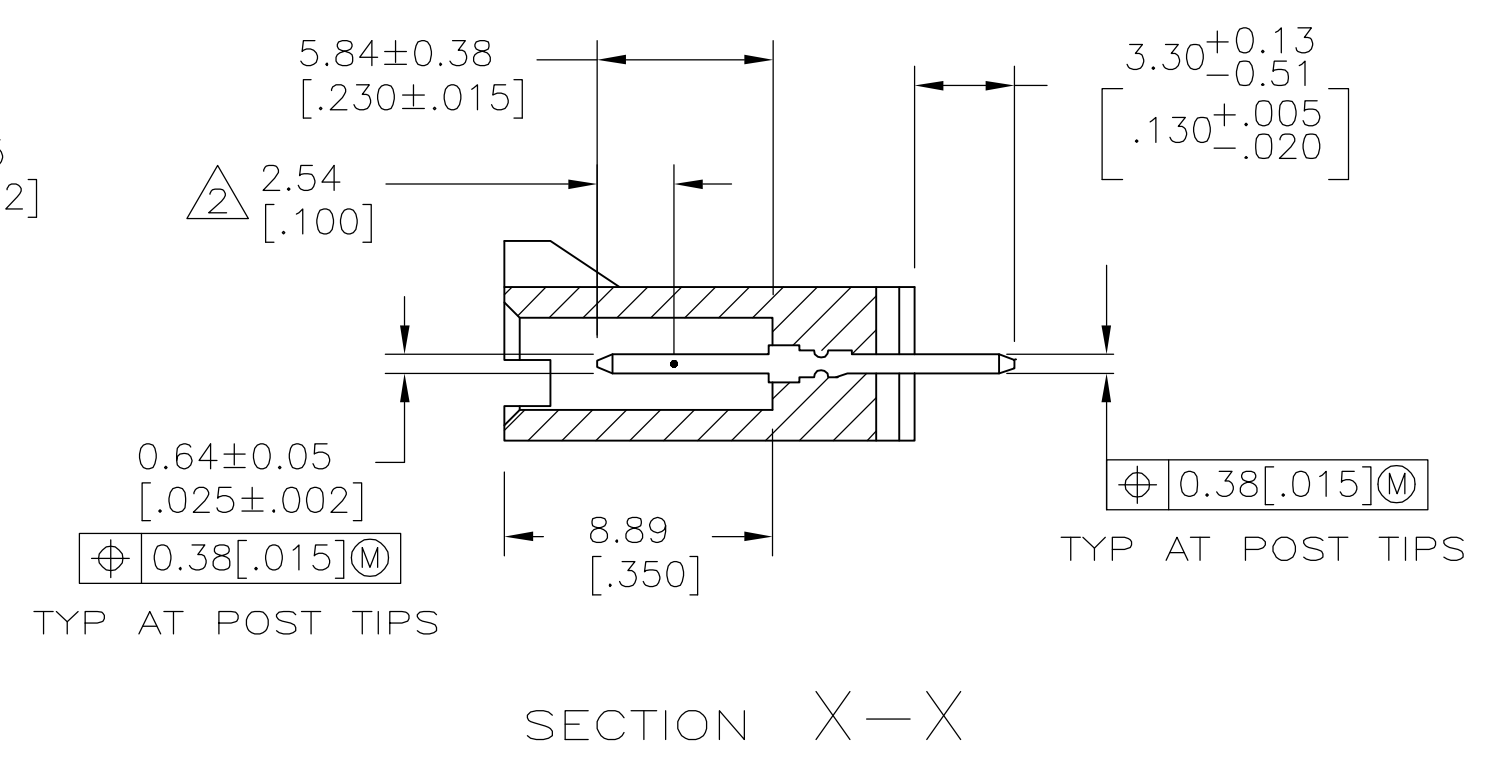
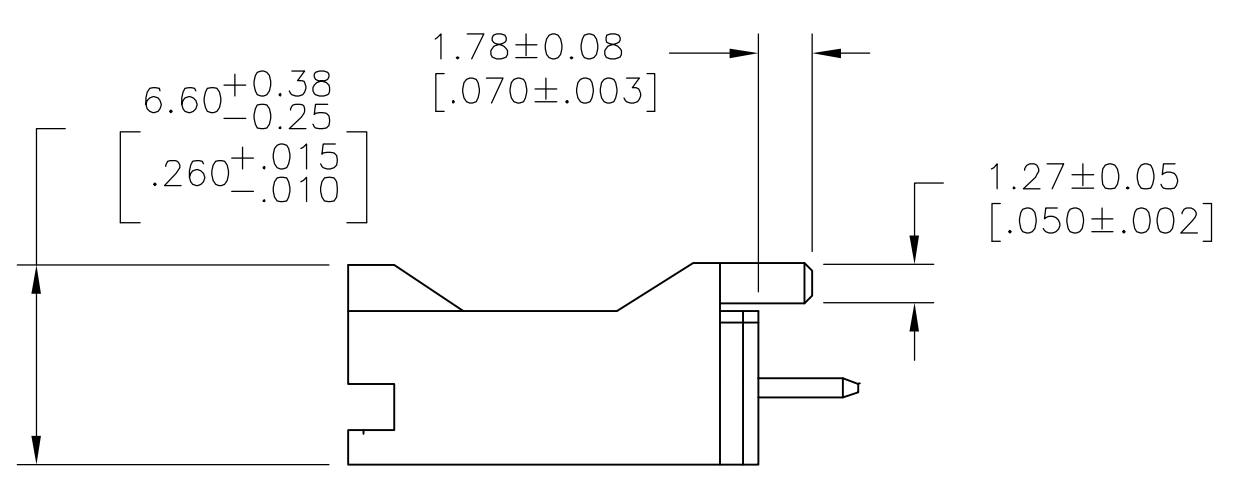
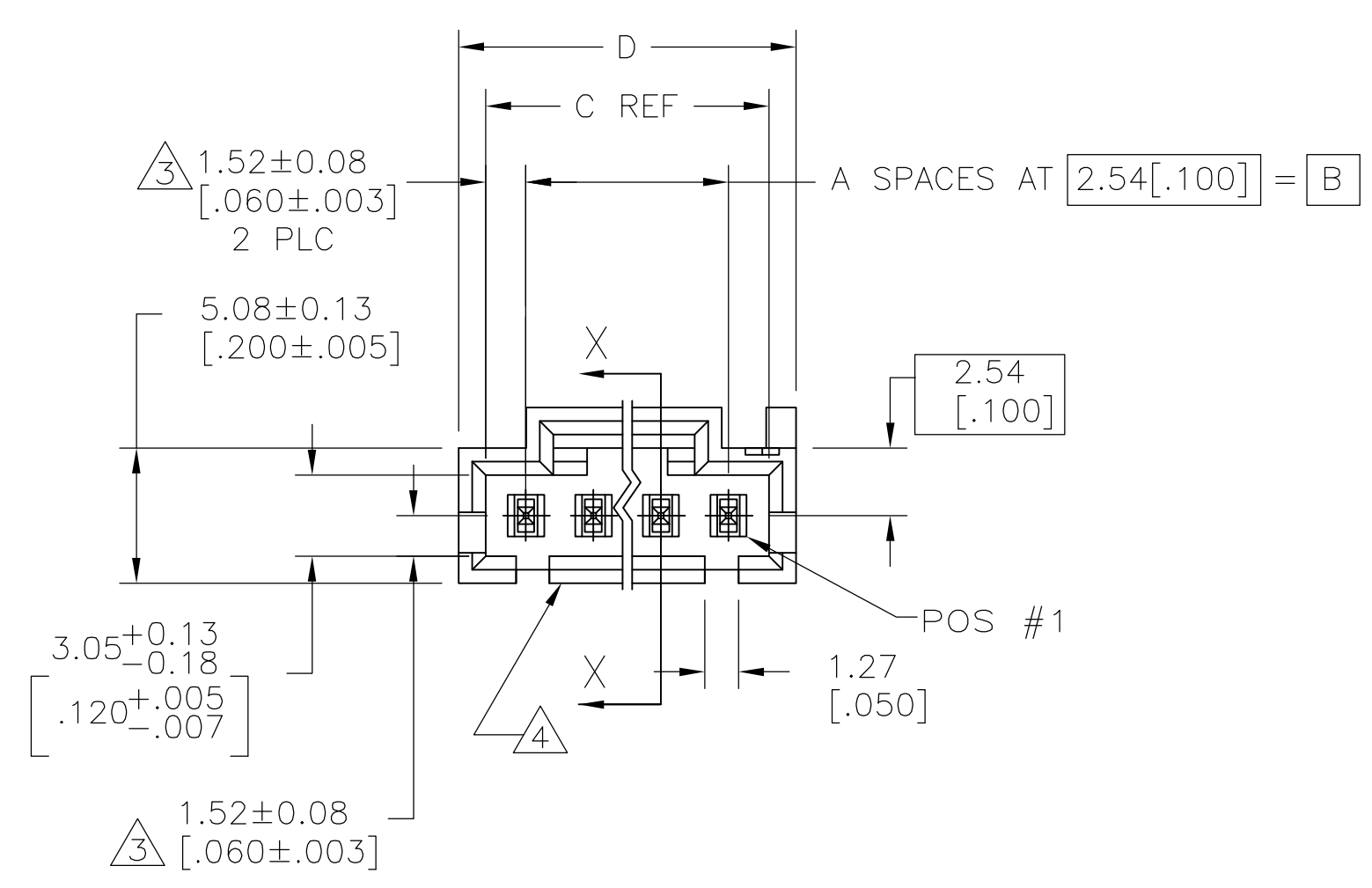


HOLD DOWN CONFIGURATION FOR 4 POSITION ASSEMBLY ONLY

- 1 0.00254-0.00508 [0.00100-.00200] BRIGHT TIN-LEAD OVER 0.00127 [0.00050] NICKEL.
- 2 POINT OF MEASUREMENT FOR PLATING THICKNESS
- 3 THESE DIMENSIONS APPLY WHERE THE POST INTERSECTS THE HOUSING
- 4 ON ASSEMBLIES WITH FOUR OR MORE POSITIONS, TWO POLARIZATION SLOTS.
- 5 SELECT POST TAILS FORMED TO PROVIDE CONNECTOR HOLD DOWN UNTIL SOLDERED. CONFIGURATION ACCEPTS 0.69-2.03 [0.027-.080] THICK PRINTED CIRCUIT BOARD. (SEE DETAIL Z).
- 6 MATERIAL: HOUSING- FLAME RETARDANT THERMOPLASTIC, COLOR-BLACK. POSTS- BRASS.
- 7 0.00254-0.00508 [0.00100-.00200] BRIGHT TIN OVER 0.00127 [0.00050] NICKEL.
- 8 HIGH TEMPERATURE CONFIGURATION.
- 9 0.00254-0.00508 [0.00100-.00200] MATTE TIN OVER 0.00127 [0.00050] NICKEL.



RECOMMENDED HOLE LAYOUT

1	2	3	4	5	6	7	8	9	10	5-104450-9
2	3	4	5	6	7	8	9	10	1	5-104450-8
3	4	5	6	7	8	9	10	1	2	5-104450-7
4	5	6	7	8	9	10	1	2	3	5-104450-6
5	6	7	8	9	10	1	2	3	4	5-104450-5
6	7	8	9	10	1	2	3	4	5	5-104450-4
7	8	9	10	1	2	3	4	5	6	5-104450-3
8	9	10	1	2	3	4	5	6	7	5-104450-2
9	10	1	2	3	4	5	6	7	8	5-104450-1
10	1	2	3	4	5	6	7	8	9	1-104450-3
11	1	2	3	4	5	6	7	8	9	1-104450-2
12	1	2	3	4	5	6	7	8	9	1-104450-1
13	1	2	3	4	5	6	7	8	9	104450-9
14	1	2	3	4	5	6	7	8	9	104450-8
15	1	2	3	4	5	6	7	8	9	104450-7
16	1	2	3	4	5	6	7	8	9	104450-6
17	1	2	3	4	5	6	7	8	9	104450-5
18	1	2	3	4	5	6	7	8	9	104450-4
19	1	2	3	4	5	6	7	8	9	104450-3
20	1	2	3	4	5	6	7	8	9	104450-2
21	1	2	3	4	5	6	7	8	9	104450-1

REMARKS	PLATING	D	C	B	A	NO OF POSN	ASSEMBLY PART NUMBER
THIS DRAWING IS A CONTROLLED DOCUMENT.							
DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWN: BROWN 09FEB01		APVD: K WRIGHT 09FEB01	
0 PLC ± -		1 PLC ± -		2 PLC ± -		3 PLC ± 0.38 [0.005]	
4 PLC ± -		ANGLES ± -		FINISH		SEE NOTE 6	
SEE TABLE		SEE TABLE		WEIGHT: -		A1 00779 ©= 104450	
CUSTOMER DRAWING		SCALE: 4:1		SHEET: 1 OF 1		REV: AD	